



Maxxam™ GV-819.G001-8065

Polypropylene

Key Characteristics

Product Description

Impact modified, Good heat stability

General

Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Additive	• Impact Modifier
Features	• Good Thermal Stability • Impact Modified
Appearance	• Black
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.12	1.12	ASTM D792
Molding Shrinkage - Flow	3.0E-3 to 6.0E-3 in/in	0.30 to 0.60 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ²	10900 psi	75.0 MPa	ASTM D638
Flexural Modulus ³	754000 psi	5200 MPa	ASTM D790
Flexural Strength ³	16700 psi	115 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256
73°F (23°C), 0.126 in (3.20 mm)	3.4 ft-lb/in	180 J/m	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.126 in (3.20 mm)	289 °F	143 °C	
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	1.0E+15 ohms	1.0E+15 ohms	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.6 mm))	HB	HB	UL 94

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 185 °F	80 to 85 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Rear Temperature	392 to 464 °F	200 to 240 °C
Middle Temperature	392 to 464 °F	200 to 240 °C
Front Temperature	392 to 464 °F	200 to 240 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Injection Notes

Injection Pressure: MED-HIGH
Hold Pressure: MED-HIGH
Screw Speed: MODERATE
Back Pressure: LOW

Notes

¹ Typical values are not to be construed as specifications.

² 0.20 in/min (5.0 mm/min)

³ 0.051 in/min (1.3 mm/min)



Beyond Polymers.

Better Business Solutions.SM